



## Preliminary Approval (Authorization to Proceed –ATP)

**MEMO N°:** TEIMS-IQ-200601-03 Rev.5

**Original issued date:** 29 May 2020

**Revision date:** 01 March 2022

**SCOPE:** AIRBUS DEFENCE AND SPACE

**VALIDITY:** Up to 01 June 2022 or up to achievement of the final certification (whichever is minor)

**GMA Werkstoffpfung GmbH**  
Hochgrasweg, 86316  
Friedberg, Germany

In accordance with CASA1400 is hereby approved to perform the following process:

### **PENETRANT INSPECTION PROCESS** **According to AITM6-1001**

**LIMITATIONS:**

Limited to Pickling of Aluminum according to 80-T-35-0100 and 80-T-35-0110.

**ACTIONS TO BE PERFORMED BY GMA:**

Final Approval to be issued once qualification audit from Airbus Defence & Space is successfully passed.

Also GMA GmbH, is responsible for the maintenance of this process and keeping updated the dossier of certification.

**REFERENCE DOCUMENTATION:**

IQTP - TEIMS-190611-01 MASTER	AIRBUS DS	Industrial Qualification Plan.
FAST TRACK Check List FPI	GMA Doc.	Industrial Qualification Report
PQR SPV2018-05 (Pre-penetrant etching)		

**NOTICE:**

- AIRBUS DS does not consider as valid any deviation not expressly stated in this document.
- After the final Approval, this process will be registered in ADS CSPL and will pass to be under Airbus DS sustainability System. The Nadcap Accreditation is required by Airbus as sustainability system for assuring the Qualified Processes for those Processes Commodities as stated in the Airbus Group Policy *PP1800444\_v1*. Note that the supplier, as owner of the qualified plant/process, shall assure the compliance with this Airbus Policy.

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**Approved**

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